

CIREX SI BOUCHPOR W1

Sealer

Description

CIREX Si Bouchpor W1 is a water based sealer formulated for composite and metallic mould. It does not contain any solvent, which improves the environment for the operators. It has been formulated for the water based semi-permanents like the Cirex Si 040 WBN and the SI 42 WBN,

It is compatible with other reference – please consult us

Application

Cirex W1 reduces the fine porosities of the mould

It is used before the application of the release agent in order to increase its efficiency and provide an excellent base coat

Its solvent free composition allows an application without risk on PU primer or/ lacquer

Application

1. Mould surface must be thoroughly cleaned with cleaner CIREX Si 019
2. Apply with a cotton cloth or by spray 1- 2 coats of Cirex Si W1. Wait roughly 15 minutes between coats.
After few minutes buff it in order to take off the surplus, spread the sealer properly hence a nice shine
3. Allow to cure for thirty minutes minimum before applying the mould release agent.

Spray Gun Application

Better to use a spray gun with touch-type nozzle from 0,8 to 1,8.

The pressure will be 0,6 to 1 bar maximum, according to the surface to be treated.

Average consumption: 8-12 ml / layer / m²

This type of application also requires a light buffing of each layer

Storage

24 months in its original closed container. Shake well before use.

Keep away from frost and cold temperatures

Close back tightly after each use

Packaging

1 Litre

5 Litres

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