



GREENPOXY® BIO-BASED SYSTEMS

SUSTAINABLE MATERIALS WITH UNCOMPROMISING PERFORMANCE



It's all in the Chemistry

www.sicomin.com

With the world continuing to need products that are less harmful to the environment, Sicomin believes strongly in the development of sustainable composite materials and continues to invest considerable resource and expertise into developing new, bio-based systems derived from renewable resources.

Sicomin's GreenPoxy® range, developed and manufactured in France, offers the largest range of next generation bio-based epoxy resin systems on the market today, some produced with up to 51% of bio-carbon content deriving from plant and vegetable origin (ASTM D6866).

Matching the performance of non-bio systems, GreenPoxy® has created a wide following and is now used in a variety of markets such as marine structures, water and winter board sports, construction, automotive and electric vehicles. With its recently expanded manufacturing capability, Sicomin can provide commercial scale capacity for the largest of industrial applications with no performance compromised.



GREENPOXY® 28



A bio-based epoxy resin aimed specifically at HP-RTM processing techniques.

- Up to 28% bio-based carbon content*.
- Fast cycle, low toxicity, third generation bio-based formulation.
- Can be used for both high performance structural parts and aesthetic carbon fibre components.
- Optimised for fast production cycle times and superior mechanical performance.
- Available in industrial quantities typically required by Automotive OEM's.

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“Sicomin’s GreenPox[®]y technology delivers supreme mechanical performance whilst enabling sustainable manufacturing practices.”
ZAG



VIEW
GREENPOXY® 28
DATASHEET



SGI 128



VIEW
SGI 128
DATASHEET



A bio friendly intumescent gelcoat.

- Up to 38% bio-based carbon content.
- Exceptional fire performance.
- Halogen free with low smoke toxicity.
- Hardwearing weatherproofed finish for exterior applications.
- Available in industrial volumes.
- Tested to EN 13501 (EUROCLASS B-S1-d0) and ASTM E84 (Class A).

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Available in
industrial
volumes.





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INFUGREEN 810



A bio solution for Infusion

- Up to 38% bio-based carbon content.
- Very low viscosity clear system for infusion of small to very large parts, including very thick laminates.
- Room temperature infusion system.
- Choice of hardeners to adjust cure times.

CASE STUDY

SICOMIN'S GREENPOXY® BIO-BASED RESINS – SUSTAINABLE MATERIALS WITH UNCOMPROMISING PERFORMANCE FOR THE GREENBOATS® FLAX 27

GREENBOATS® has been producing innovative natural fibre composites at their Barmen facility for more than a decade, expertly crafting a range of marine and industrial products with a mission to use 100% renewable and sustainable raw materials in sandwich composite structures.

Sicomin has partnered with GREENBOATS® since the very beginning, with TMC O&T Composites – Sicomin's German distributor – supplying materials and technical support as hardener and resin infusion production processes have been optimised for natural fibre composites.

The FLAX 27, an 8.2m classically styled daycruiser designed by renowned naval architect SabotVich & Co is the most complex, no compromise, natural fibre composite project realised by GREENBOATS® to date. The hull, deck and internal structure of the vessel were infused with Sicomin's very recently GreenPox® InfuGreen 810 resin and Res Flow reinforcement fabric.

Vacuum infusion with Sicomin's InfuGreen 810 produced crystal clear natural fibre laminates with outstanding mechanical properties, whilst the closed mould process also ensured wetting conditions in the factory. Available with a choice of hardeners to adjust the curing time as required, InfuGreen 810

GreenPox® DNV-GL

READ CASE STUDY



VIEW
INFUGREEN 810
DATASHEET



GREENPOXY® 33



A bio solution for compression moulding.

- Up to 35% bio-based carbon content.
- A high-performance bio epoxy resin.
- Fast curing, clear laminate.
- High mechanical properties.
- Excellent wetting out properties resulting in a low resin consumption.

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CASE STUDY

SONNTAG FINS CONFIRM GREENPOXY® 33 AS BEST SOLUTION FOR CUSTOM CARBON WINDSURF FINS

Sicomin's latest marine collaboration sees its industry leading GreenPox® bio-based epoxy resin used for custom carbon fibre windsurf fins, combining speed, fatigue performance and sustainability for some of the fastest sailors alive.

Being Sonntag owner and founder of Sonntag Fins, he has been involved with windsurfing since the 80s. He decided to launch the company's custom carbon fibre windsurf fins around 12 years ago. Sonntag's latest composite materials, new research results, CNC machined parts and most importantly, a fully integrated infuser package for simulation, design, calculation and testing, helped him deliver the ultimate in performance and consistency.

Targeted at windsurf sailboat racing, speed and safety were Sonntag's main goals. The fins were designed to be the best in the class, with their unique bright green 33 resin used from top to bottom on the inside too with Sicomin's GreenPox® 33 resin.

All of this attention to detail and complex manufacturing process a huge improvement on the performance and consistency of the new materials used in each fin. The materials have to be subjected to pure compression, but also on the back in the fin and on the water by the waves.

With this in mind, being started to work with Time Out Composite, Sonntag's current distributor, when the company was looking for a new resin system that could reduce costs, time and improve manufacturing speed. The final system was discussed at this time, but the final product came to Sonntag via Sonntag's 2020/21 sailing season which allowed immediate results, making their own resin, and combining all of the previous mechanical test results.

In 2020, Sonntag and Time Out Composite involved the best of marine sustainable resin manufacturers. It was the perfect time for Sonntag Fins, with their unique bright green 33 resin used from top to bottom on the inside too with Sicomin's GreenPox® 33 resin.

Test fins were produced with the new material performing well in production tests. The new materials were also tested and passed at 140 °C, with the new GreenPox® 33 resin showing significant higher elongation at maximum modulus, meaning the used epoxy was more flexible and resistant to damage. Most a customer's request a tick. With mechanical properties

READ CASE STUDY



VIEW
GREENPOXY® 33
DATASHEET



SURF CLEAR EVO



VIEW
SURF CLEAR EVO
DATASHEET

A bio solution for hand laminating and coating

- Up to 37% bio-based carbon content.
- Provides the highest UV resistance of all the Sicomin clear resins.
- Specifically developed for the construction of surf and windsurf boards.
- High gloss appearance for transparent laminates, clear carbon parts, wooden components, and decorative goods.
- Self-levelling, sandable and scratch resistant.

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GREENPOXY® 56



VIEW
GREENPOXY® 56
DATASHEET

Multipurpose bio solution.

- Up to 51% bio-based carbon content.
- Achieves tough and hard wearing gloss laminates.
- Suitable for laminating, injection moulding, filament winding, press processes and casting.
- Guaranteed supply in industrial tonnages.

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CASE STUDY

Sicomin
Epoxy Resin

KETOS ALL CARBON EPOXY KITE FOILS AND BOARDS WITH SICOMIN EPOXY SOLUTIONS

Sicomin has been supplying the marine industry's innovators and pioneers for more than 30 years, manufacturing high performance epoxy resins, adhesives and coating systems for stronger, lighter and faster marine craft around the world. As the development of Kite - when a board is built this allows the water supported by the board - continues, Sicomin work alongside some of the sport's most innovative athletes, providing the composite strength within these spectacular flying machines.

Kite - based in Ales, France near the beautiful Lake Bourget - is the first brand developed by the team behind SIC Composites, who have been manufacturing advanced composite components for leading sporting brands such as Salomon, Boardman, Maui and Sup'Air for more than 30 years. Sicomin has supplied composite materials to SIC since 1990, making them the number one choice when the company started to develop tools for kiteboarding in 2008.

The Kite range of kitefoil boards and foil is an entirely in-house creation, with conception, design, engineering, prototyping, manufacturing, marketing and distribution all managed by the Kite team. Focused on performance but also on making the sport accessible to new riders, Kite foil packages can be tailored to match the user's ability and preference for speed, ease or handling sailing.

Kite foil sets are made up of 4 carbon fibre components - the vertical mast separates the board and the foilage which has different profile front and rear wing attached. A key part of the Kite concept is that parts should be interchangeable, making easy for riders to change foil for different conditions, upgrade components as their skill levels increase or replace a damaged part while it is in use.

READ CASE STUDY

CASE STUDY



SICOMIN'S GREEN EPOXY USED TO MANUFACTURE ARCHER CORK COMPOSITE SKATEBOARD, WINNER OF THE JEC ASIA 2014 INNOVATION AWARD

Sicomin has collaborated with Archer Cork Skateboards to provide a dynamic direction in environmentally responsible composite technologies.

Archer Cork Skateboards is an Australian company committed to producing products that have been assembled in the most eco-friendly and sustainable way possible.

Their boards utilize a combination of cork bark (which is the main component) and Sicomin's Green Epoxy 56 resin to bond the elements together.

Over 50% of Green Epoxy 56's molecular structure is derived from plant and vegetable matter, making the product an advanced, environmentally enhanced, clear and sustainable system that delivers a tough and hard wearing laminate surface.

Sicomin Headline, Composite Technician and Archer Headline and Designer explains, "Sicomin's Green Epoxy 56 is one of the highest contents of bio-based ingredients available and really contributes to the other sustainable resources used."

The combination of the product's formula and the materials selected for construction, means the cork board delivers an extraordinary reduction in vibration and a higher impact resistance."

The flexibility of the cork continues particularly with the reinforcement, which also has other characteristics. The cork is used for strength.

READ CASE STUDY

Innovative formulations
match the performance
of non-bio systems.

The largest range of
bio-based systems
on the market.

GREENPOXY® BIO-BASED SYSTEMS

SUSTAINABLE MATERIALS WITH UNCOMPROMISING PERFORMANCE



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PB 360 GS



VIEW
PB 360 GS
DATASHEET

New bio-foaming epoxy.

- Up to 37% bio-based carbon content.
- Allows 'in situ' production of a shaped low-density epoxy foam core.
- Two-part system.
- Offers good adhesion to a variety of materials and low water absorption.
- Particularly suited to foam cored components with lightweight glass, carbon or natural fibre laminates.



“Our goal is to really get people excited about Natural Fibre Composites. Sicomin’s GreenPox[®] products help us create sustainable composites with no compromise in performance or appearance.”
GREENBOATS[®]

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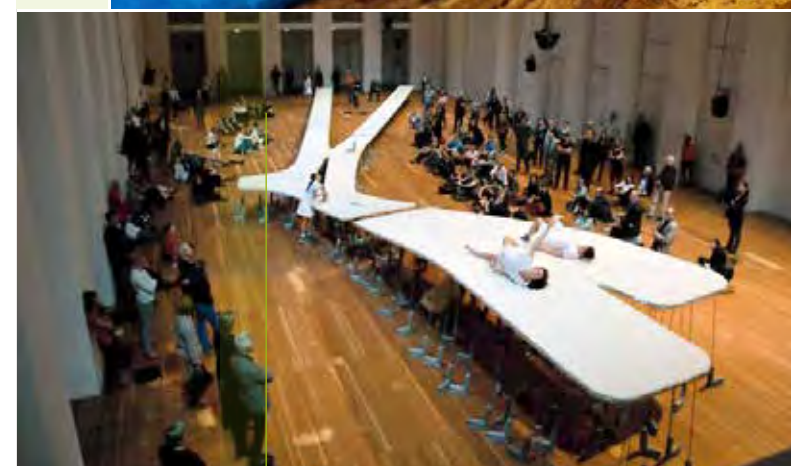
GREENCAST 160

River table cosmetic casting

- High clarity, UV resistant epoxy system
- 40% bio-based carbon content
- Low reactivity for thick casting pours



VIEW
GREENCAST 160
DATASHEET



SR FIREGREEN 37



VIEW
SR FIREGREEN 37
DATASHEET

A more sustainable fire retardant hand laminating system.

- Intumescent epoxy resin system with 25% bio-based carbon content.
- Halogen free with low smoke opacity and toxicity.
- Range of hardeners to adjust cure times.

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construction





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